Understanding Bearing Tolerance

Tolerances control the dimensional accuracy of a roller or ball bearing. They are standardized by classifying them into one of six precision level categories as defined by standards organizations or individual bearing manufacturers. Each classification defines tolerances on dimensions such as bore, outside diameter, width, and runout.

In addition, bearings are produced in both inch and metric systems with the boundary dimension tolerances being different between the two systems. See the Timken Engineering Manual for more details.

Standard vs. Precision Bearing Class

The following table summarizes the different specifications and classes for ball, tapered roller, cylindrical roller, and spherical roller bearings.

<table>
<thead>
<tr>
<th>System</th>
<th>Specifications</th>
<th>Bearing Type</th>
<th>Standard Bearing Class</th>
<th>Precision Bearing Class</th>
</tr>
</thead>
<tbody>
<tr>
<td>Metric</td>
<td>Timken</td>
<td>Tapered Roller Bearings</td>
<td>K</td>
<td>C</td>
</tr>
<tr>
<td></td>
<td>ISO/DIN</td>
<td>All Bearing Types</td>
<td>PO P6</td>
<td>P5 P4 P2 –</td>
</tr>
<tr>
<td></td>
<td>ABMA</td>
<td>Cylindrical, Spherical Roller Bearings</td>
<td>RBEC 1 RBEC 3</td>
<td>RBEC 5 RBEC 7 RBEC 9 –</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Ball Bearings</td>
<td>ABEC 1 ABEC 3</td>
<td>ABEC 5 ABEC 7 ABEC 9 –</td>
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<td></td>
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<td>Tapered Roller Bearings</td>
<td>K N</td>
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<td>Inch</td>
<td>Timken</td>
<td>Tapered Roller Bearings</td>
<td>4 2</td>
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</tr>
</tbody>
</table>
How to Use the Bearing Tolerance Tool

Follow these simple steps to get quick and accurate tolerance data to help you design Timken® bearings into your project.

2. Select Bearing Tolerances from the home page.
3. Enter in a Timken Bearing Part Number. Don’t know the part number? Use our bearing search tool to select one from our online product catalog.
4. Select Bearing Class. Refer to chart above for different classifications.
5. Select Display Units.
6. Click the Calculate button.

Output and Interpretations

You can take these results and ....

• Enter them into your design software.
• Use to ensure proper fitting of the bearing in your application. You can enter results into the Timken Bearing Fitting Practice tool.
• Enter them into Timken’s Syber™ Bearing System Designer software.
• If you need to download a CAD file, go to cad.timken.com.

Still Need Help?

• Contact your Timken sales office. Locate your local office by visiting locations.timken.com.
• Email us at TimkenEngineeringHelp@timken.com.

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The Timken team applies their know-how to improve the reliability and performance of machinery in diverse markets worldwide. The company designs, makes and markets bearings, gear drives, automated lubrication systems, belts, brakes, clutches, chain, couplings, linear motion products and related industrial motion rebuild and repair services.